

















































- Featured Projects
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Following the publication of iconography in April of 2014, ICON Shelter Systems Inc. experienced tremendous growth. That ten-year anniversary edition of the ICON Catalog contained designs never before presented by any shelter company, establishing ICON as the "Go-To Company" for new ideas.

In this new catalog, iconographytwo, ICON once again introduces not only a pictoral collection of its history, but new products that are changing the way the recreational landscape is defined.

And what's next?

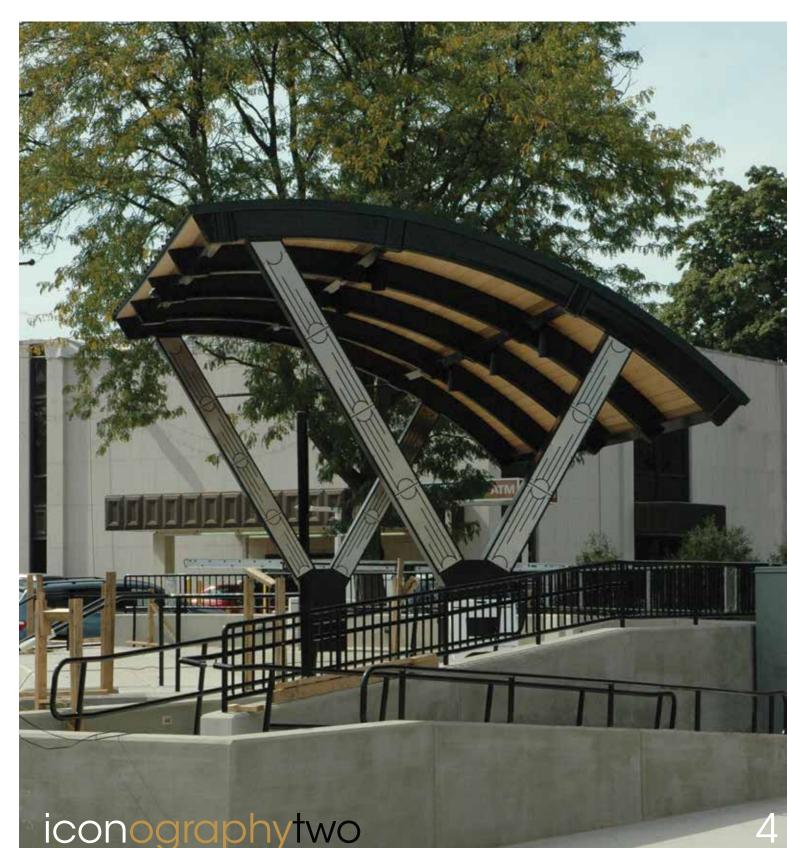
two















Auburn Cultural Plaza Auburn, Indiana

Ref. File No. 4936 & 4945

Structures: Custom Stage Shelter and

**Custom Curved Arbors** 

The James Foundation Owner:

Auburn, IN

Design: Jones Petrie Rafinski

South Bend and Elkhart, IN

Construction: Signature Construction by Mike Ley

Auburn, IN

Parkreation, Inc. Sales:

Valparaiso, IN

Structures feature I-Beam columns with stainless steel Auburn logo covers over white Plexi-glass and internal LED lighting.

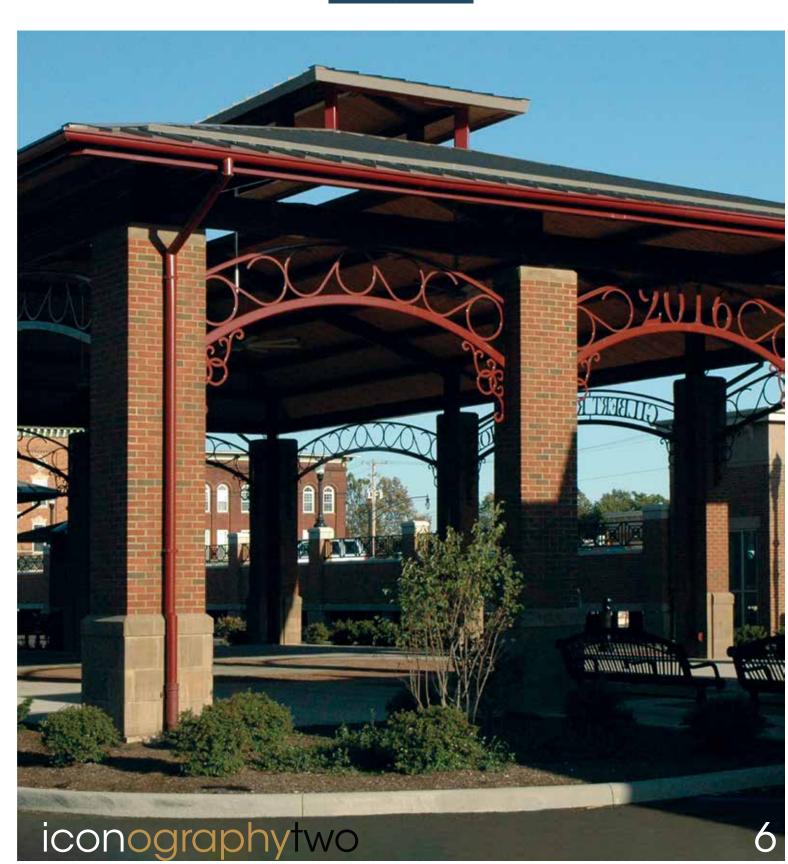


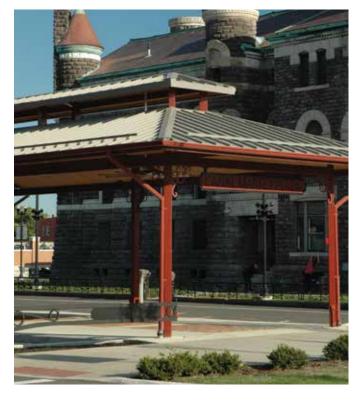












Canal Market Plaza Newark, Ohio

Ref. File No. 4614 & 4615

Structures: Custom Two-Tiered

Rectangular Hipped Shelters

Owner: The Evans Foundation

Newark, OH

Design: Watchel & McAnally

Architects/Planners

Newark, OH

Construction: Robertson Construction Services, Inc,

Heath, OH

Sales: David Williams & Associates

Alliance, OH

Structures feature custom powder coat color, laser cut ornamentation and corbels, Slate Grey standing seam roofing over T&G, snow guards and custom signage.















Piscataway, New Jersey

Ref. File Nos. 4552, 4553 & 4554

RG24X28TS-P10, AT6X16K, EA10-P12, Structures:

OC12TS-P12

Piscataway Township Owner:

Piscataway, NJ

Design: Henry Hinterstein Landscape Architect

Piscataway Township

Construction: LandTek Construction

Piscataway, NJ

Sales: Ben Shaffer Recreation

Lake Hopatcong, NJ



Mr. Hinterstein mixed and matched standard ICON structures with unique elements from various series, such as quad columns from the Craftsman series, and trusses from the Ironworks series. Combined with Township logo medallions on almond and black powder-coat finishes, he successfully created a signature look. The original worn, wooden gazebos on the fishing docks were replaced with steel ICON Octagons as part of major dock renovation project.



















Ref. File No. 4470

Structures: Custom Pagoda Structure

Palm Mortuary Inc. Owner:

Las Vegas, NV

Design: Clark & Green Associates

Landscape Architecture

Costa Mesa, CA

Creative Play Recreation Construction:

Las Vegas, NV

Sales: Creative Play Recreation

Las Vegas, NV

ICON fabricators were put to the test with the manufacturing of this curved roof structure to accent the Asian portion of the cemetery at Dignity Memorial Gardens.



















Coe Lake Park Berea, Ohio

Ref. File No. 4713

Structure: Custom Interval Shelter

CUSRECT30X70TA-P6

Owner: Berea Parks Department

Berea, OH

Design: CT Consultants

Mentor, CO

Construction: Zerbe Construction LLC

Mentor, OH

Sales: David Williams & Associates

Alliance, OH

Structure features stepped roof lines, gabled truss ends and custom site-built masonry.













Event Shelter Arapahoe County Fairgrounds Aurora, Colorado Ref. File No. 4599

Structure: Custom Mono-Slope

MC23X24Y-P4

Owner: Arapahoe County, CO

Design: Design Concepts

Lafayette, CO

Construction: White Construction

Castle Rock, CO

Sales: Recreation Plus, Ltd.

Golden, CO

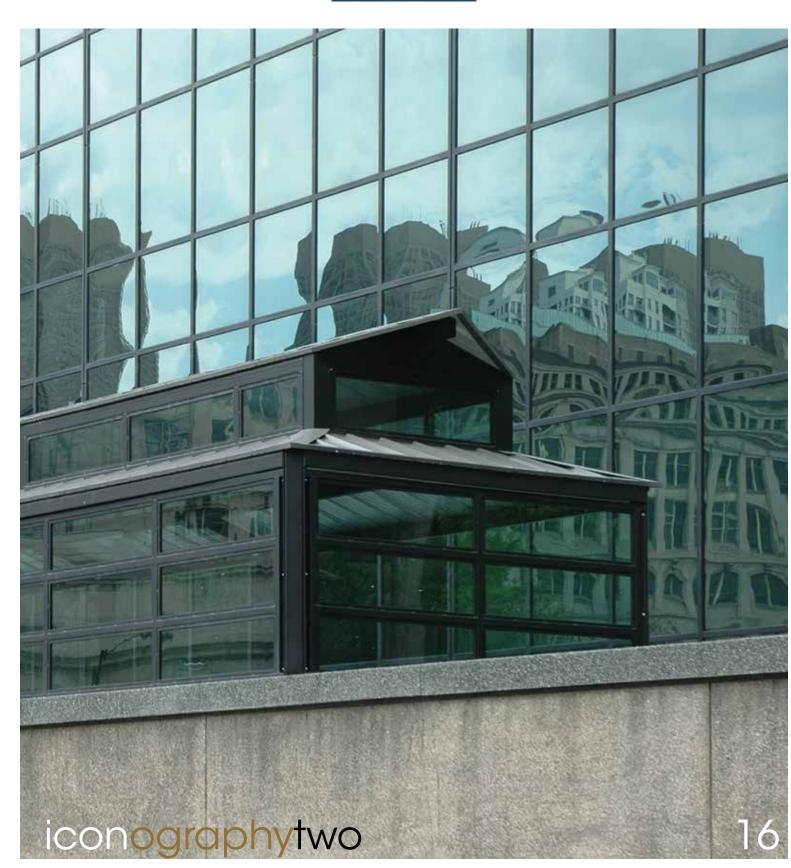
















Bicycle Storage Shelter Chicago, Illinois Ref. File No. 4308

Structures: Custom Two-Tiered

Rectangular Hipped Shelter

Owner: Riverside Plaza LLC

Chicago, IL

Design: Fitzgerald Associates

Chicago, IL

Sales: Parkreation, Inc.

Prospect Heights, IL

Tempered glass clerestory and side wall panel enclosures.





# craftsman

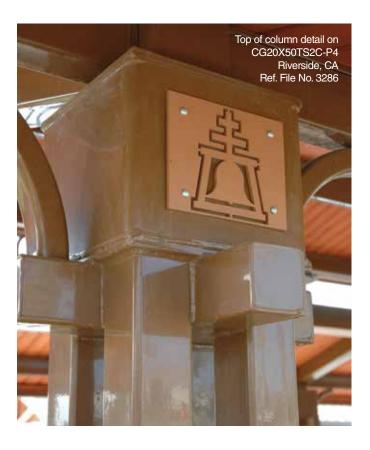
series<sup>TM</sup>











# Craftsman Series™ Rectangular Gable Shelters

Sizes available: 16' - 52' in 1' increments

Standard bay size: 20'-0"

Roof pitch: 4/12

Optional roof pitches: 5/12 - 12/12 Roof decks: Mega-Rib, Multi-Rib,

Standing Seam, 2x6 T&G

Additional roofing: fiberglass shingles or sawn

cedar shingles









# craftsman

series<sup>TM</sup>













# Craftsman Series<sup>TM</sup> Square Shelters

Sizes available: 16' - 72' in 1' increments

Roof pitch: 6/12

Optional roof pitches: 4/12 - 12/12

Roof decks: Mega-Rib, Multi-Rib, Standing Seam,

2x6T&G

Additional roofing: fiberglass shingles or sawn

cedar shingles









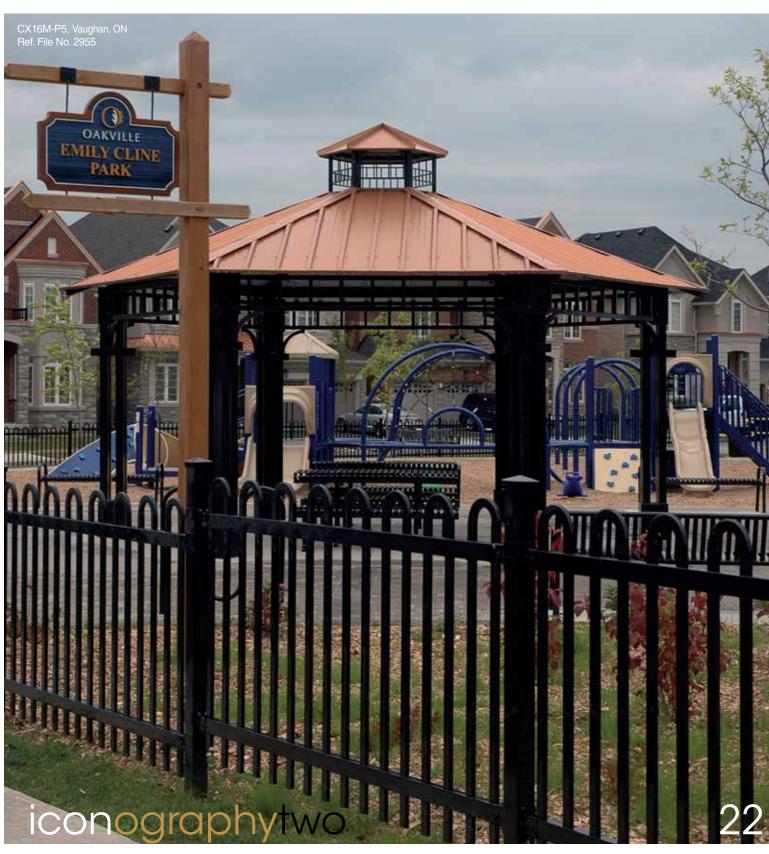
# craftsman

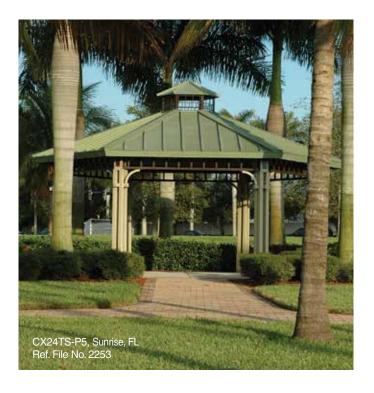
series<sup>TM</sup>











## Craftsman Series<sup>TM</sup> Hexagon Shelters

Sizes available: 16' - 72' in 1' increments

Roof pitch: 5/12

Optional roof pitches: 3/12 - 12/12 Roof decks: Mega-Rib, Multi-Rib,

Standing Seam, 2x6 T&G

Additional roofing: fiberglass shingles or sawn

cedar shingles









craftsman series<sup>TM</sup>













# Craftsman Series™ Octagon Shelters

Sizes available: 16' - 72' in 1' increments

Roof pitch: 4/12

Optional roof pitches: 5/12 - 6/12 Roof decks: Mega-Rib, Multi-Rib,

Standing Seam, 2x6 T&G

Additional roofing: Fiberglass Shingles or Sawn

Cedar Shingles

Options and Accessories: Page 27









CC40-10M2C-P4, Mississauga, ON Ref. File No. 3231

# craftsman dutch hip



# craftsman barrel vault





## Craftsman Series<sup>TM</sup> Dutch Hip Shelters

Sizes available: 12' - 52' in

1' increments

Roof decks: Mega-Rib, Multi-Rib, T&G,

Standing Seam

Standard bay size: 20'-0"

Roof pitch: 4/12

#### Craftsman Series<sup>TM</sup> Barrel Vault Shelters

Sizes available: 12' - 52' in 3' increments

Roof decks: Mega-Rib Standard bay size: 20'-0" Roof radius: Min. 10'-0"





Dutch Hip with CC2 Columns





#### I-Rock GFRC Faux Stone Bases

ICON developed a pre-cast faux stone base to simulate stacked ledgerock piers. Cast in two sections of glass-fiber reinforced concrete and joined together on-site, I-Rock eliminates the need to have a stone mason custom build piers. See illustration below for installation.





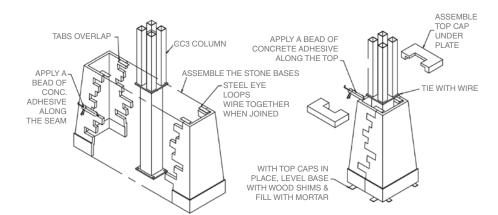
Raw Sienna, Burnt Sienna & Ochre Ledgerock Finish



I-Rock B-TT-F Grey with Red Iron Oxide Ledgerock Finish



I-Rock C-TT Raw Umber, Raw Sienna and Grey Ledgerock Finish



Ornamentation For eaves and clerestory

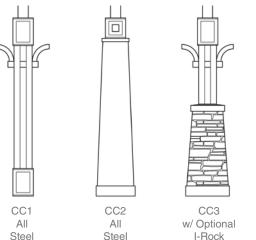


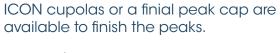


Simulated Leaded Glass Ornament

#### Columns

Optional columns may require some masonry field work.







Peak Treatments



Finial Cap

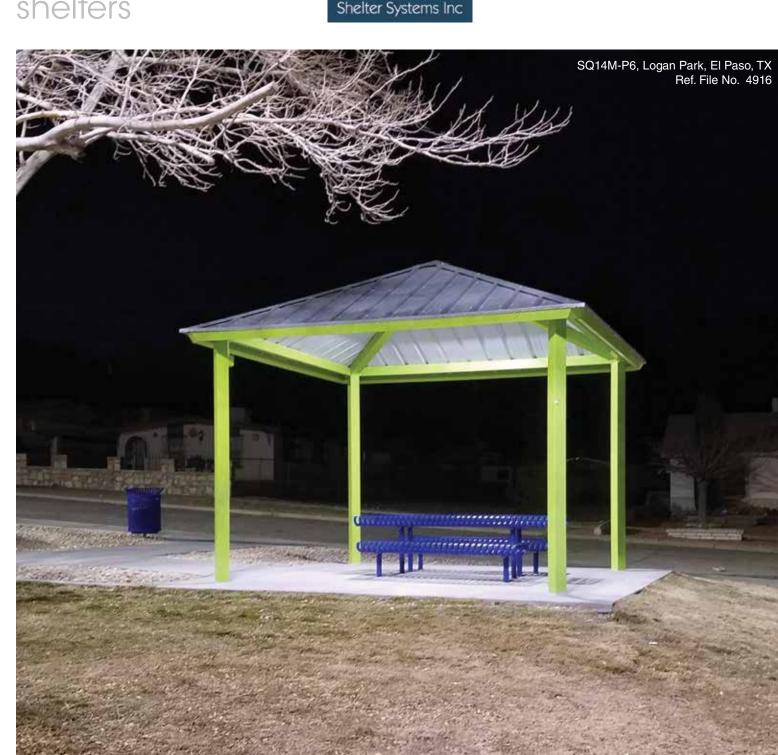


Steel &

Precast

















Sizes available: 12' - 60' in 1' increments

Roof pitch: 6/12

Optional roof pitches: 4/12 - 12/12

Roof decks: Mega-Rib, Multi-Rib, T&G, Standing

Seam

Additional roofing: Fiberglass Shingles or Sawn

Cedar Shingles

Options and Accessories: Page 77





industry standard shelters









# Hexagon Shelters

Sizes available: 12'-72' in 1' increments

Roof pitch: 4/12

Optional roof pitches: 3/12-12/12

Roof decks: Mega-Rib, Multi-Rib, Standing

Seam, 2x6 T&G

Additional roofing: Fiberglass Shingles or Sawn

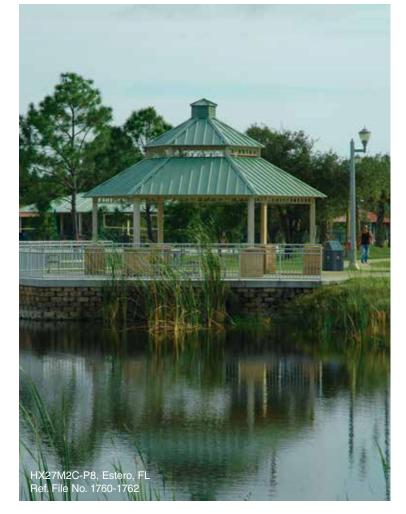
Cedar Shingles

Options and Accessories: Page 77







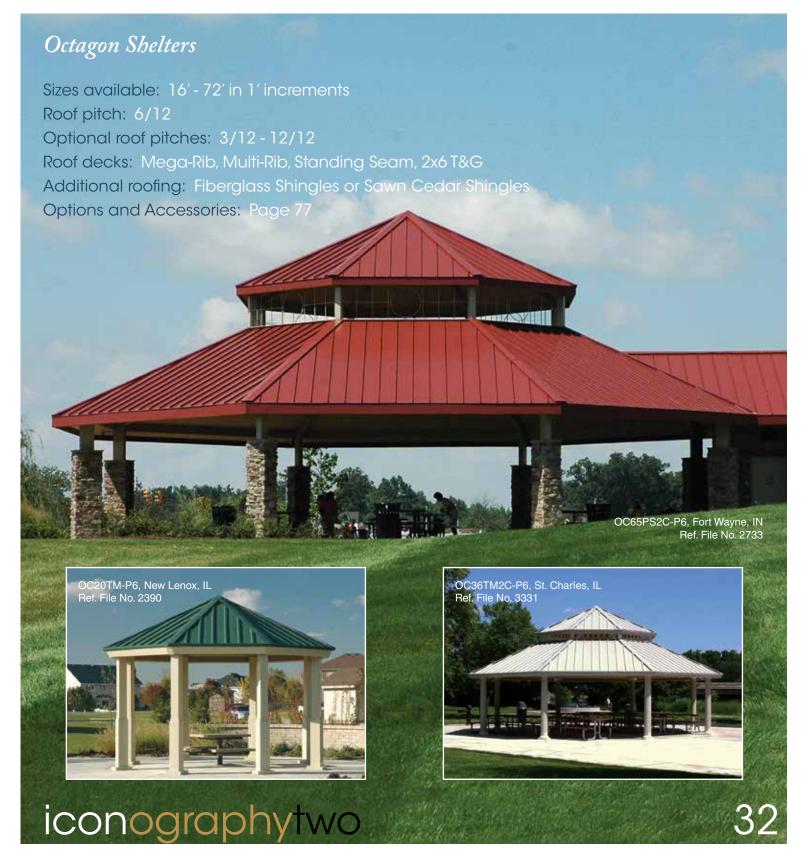






























Sizes available: 16'-72' in 1' increments

Standard bay spacing: 20'-0"

Roof pitch: 4/12

Optional roof pitches: 5/12 - 12/12

Roof decks: Mega-Rib, Multi-Rib, Standing

Seam, 2x6 T&G

Additional roofing: Fiberglass or Sawn Cedar

Shingles

Options and Accessories: Page 77











RG18X30TM-P10, Elk River, MN Ref. File No. 1886



















# Hip Shelters

Sizes available: 12'-72' in 1' increments

Standard bay spacing: 20'-0"

Roof pitch: 4/12

Optional roof pitches: 5/12 - 12/12

Roof decks: Mega-Rib, Multi-Rib, Standing Seam,

2x6 T&G

Additional roofing: Fiberglass Shingles or Sawn

Cedar Shingles



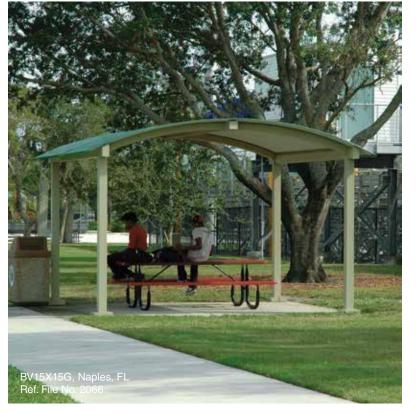


barrel vault shelters









#### Barrel Vault Shelters

Sizes available: 12' - 52' in 3' increments

Standard bay size: 20'-0" Standard roof radius: 10'-0" Roof decks: Mega-Rib

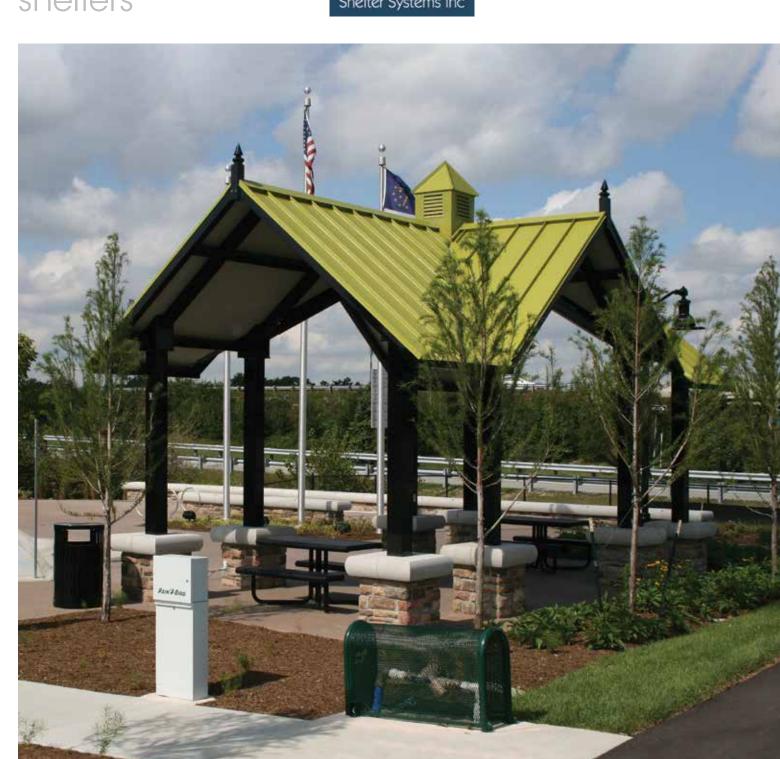






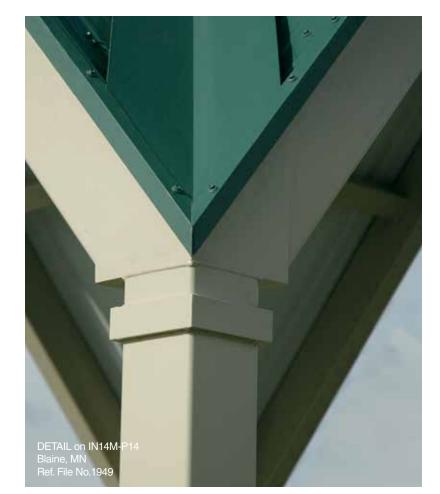














# Interval<sup>TM</sup> Square, Rectangular and Nested Shelters

Sizes available: 12' - 40' in 1' increments

Roof pitch: 12/12

Optional roof pitches: 8/12 - 11/12 Roof decks: Mega-Rib, Multi-Rib,

Standing Seam, 2x6 T&G

Additional roofing: Fiberglass Shingles or

Sawn Cedar Shingles

Options and Accessories: Page 77





iconographytwo

RECTANGULAR IN16X28S-P10, Brownsburg, IN Ref. File No. 4595

# dual-pitched shelters

# stretched shelters





#### Stretched Shelters

Any polygonal shelter with an even number of sides can be stretched into an elongated shape.

Sizes available: Same as standard hexagons, octagons, decagons

and dodecagons

Standard max. bay size: 20'-0"

Roof pitch: Varies

Optional roof pitches: 4/12 - 12/12

Roof decks: Mega-Rib, Multi-Rib, Standing

Seam, 2x6 T&G

Additional roofing: Fiberglass Shingles or

Sawn Cedar Shingles

Options and Accessories: Page 77









### Dual-Pitched Gable Shelters

Sizes available: 16'-72' in 1' increments

Standard max. bay size: 20'-0"

Roof pitch: 4/12 & 6/12, 6/12 & 8/12 or

8/12 & 10/12

Roof decks: Mega-Rib, Multi-Rib, Standing

Seam, 2x6 T&G

Additional roofing: Fiberglass or Sawn

Cedar Shingles

Options and Accessories: Page 77





DS20X20M-P64, Omaha, NE Ref. File No. 1799



# amphitheater shelters and band shells









#### Decagons and Dodecagons

Sizes available: 40' to 108' in 1' increments

Roof pitch: 6/12

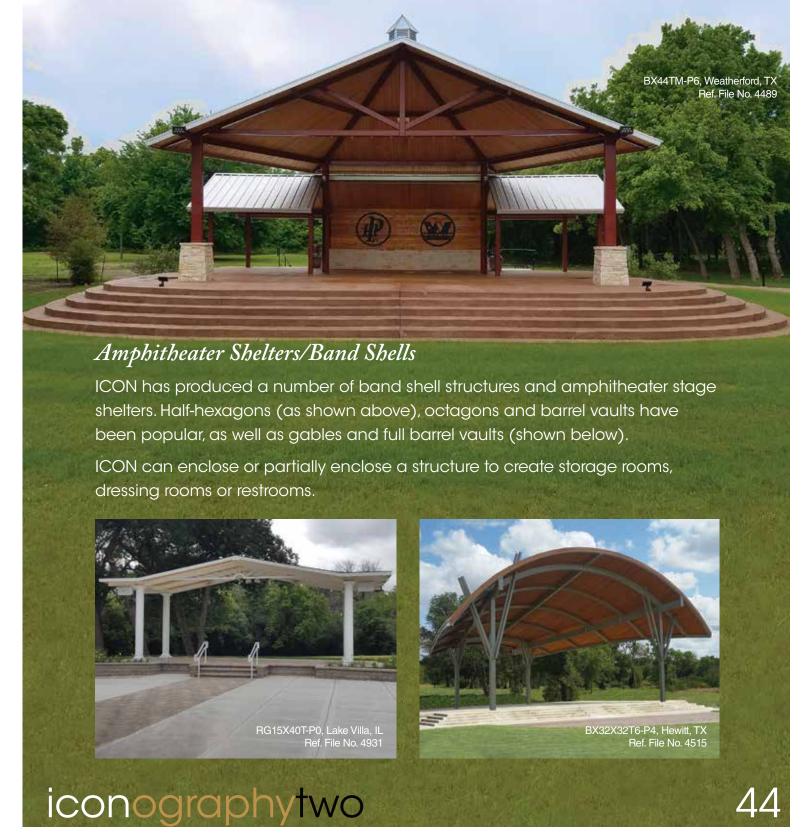
Optional roof pitches: 4/12 to 12/12

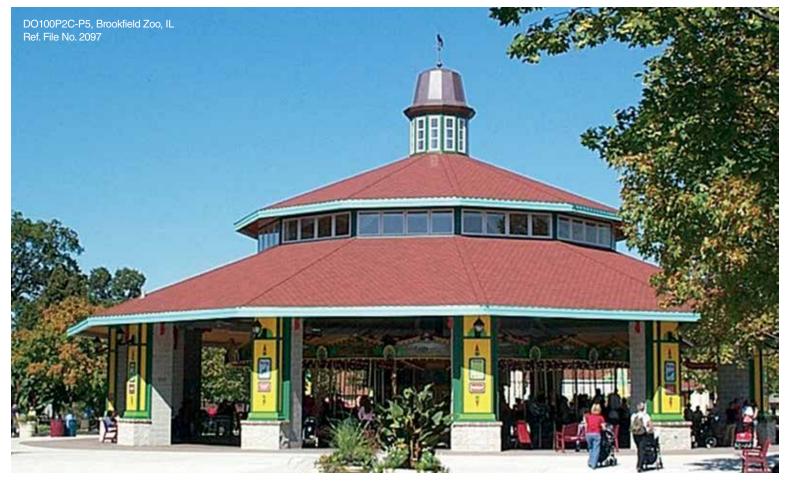
Roof decks: Mega-Rib, Multi-Rib, Standing Seam,

2X6T&G, SIP Panels

Additional roofing: Fiberglass or Sawn

Cedar Shingles





















#### Inverted Gables

Sizes available: 12' - 24' in 1' increments

Roof pitch: 6/12

Optional roof pitches: 4/12 - 12/12

Roof decks: Mega-Rib, Multi-Rib, T&G, Standing Seam

Additional roofing: Fiberglass Shingles or Sawn

Cedar Shingles





icon originals



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The Vista Series™ Shelters offer shade with an elevated view. Upper levels on the larger shelters can be used for special functions, event viewing and scenic overlooks.









VH26X38M-P8 with straight run stair

VG22X38M-P8 with straight run stair

VX45M-P8 with U-turn stair

VC45M-P5 with U-turn stair













iconographytwo

VQ22M-P8, Grapevine, TX Ref. File No. 3749

# icon originals



# IRONWORKS

# IRONWORKS







#### Ironworks<sup>TM</sup> Shelters

IRONWORKS™ was introduced in the fall of 2014 at the NRPA in Charlotte, NC. Heavy I-beam columns with rivet plates, exposed fasteners, laminated wood rafters with connection plates and rod and clevis ties make for a retro-industrial look that fits well in urban areas where old industrial lands are reclaimed for use as public parks.

See the complete IRONWORKS™ catalog for shelters and site furnishings.







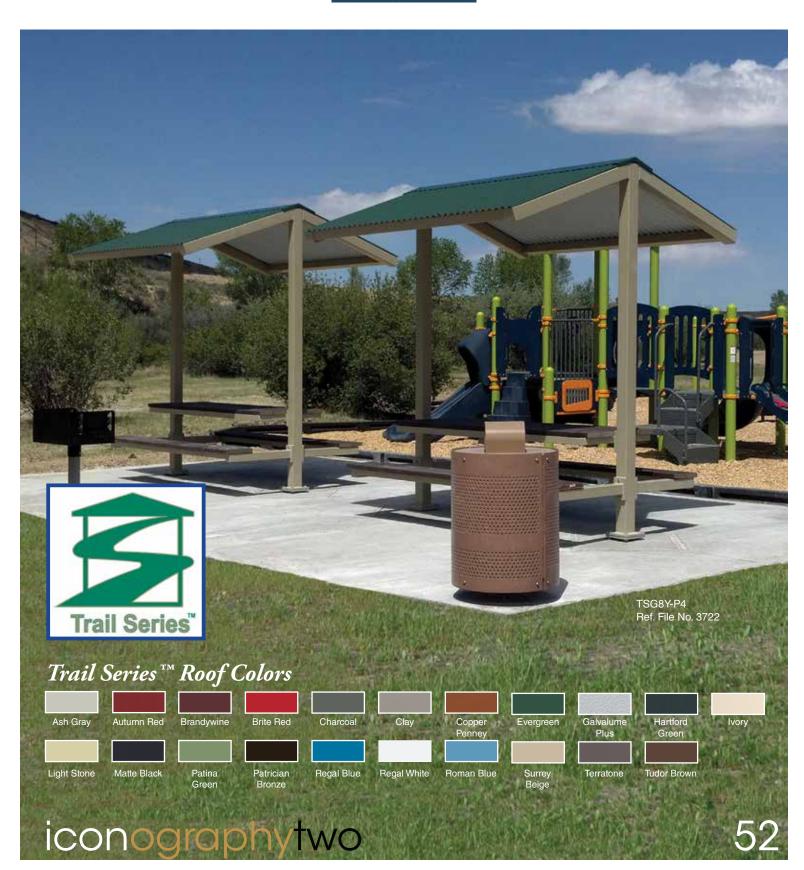












## Square (TSQ)



TSQ15Y-P6

Sizes: 10', 11', 12', 13', 14', 15'

Roof pitch: 6/12 Roof deck: Multi-Cor Optional: Corner Benches

# Monoslope "T" (TMT)



TMT6X8-P2 with Single Steel Bench

Size: 6' x 8'
Roof pitch: 2/12
Roof deck: Multi-Cor
Optional: Steel Bench

## Single Post Square (TSS)



TSS8-P6 with Seat

Size: 8' x 8'

Roof pitch: 6/12 Roof deck: Multi-Cor Optional: Bench or Table

#### Gable Shelters (TSG)



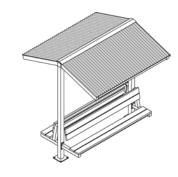
TSG8-P4 with ADA Table



TSG8-P4 with Flat Bench



TSG8-P4 with Standard Table



TSG8-P4 with Double Bench

Size: 8' x 8'
Roof pitch: 6/12
Roof deck: Multi-Cor
Optional: Bench or Table







icon originals











#### $LiveShade^{TM}$

LiveShade™ combines green roof product with ICON's attractive steel structures to create a cool and attractive shade space. ICON's engineered roof fascia is designed to work with the LiveRoof® modular green roof system, which is available throughout many locations in the United States. A LiveRoof® producer in your region assures that you will receive plant products that have been grown for your zone.

It is the owner's responsibility to care for and maintain the live plant material.





icon originals



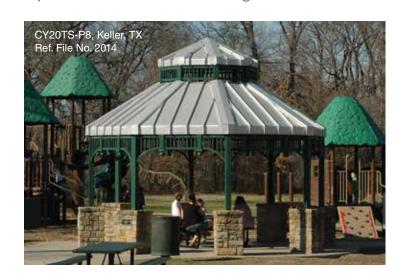






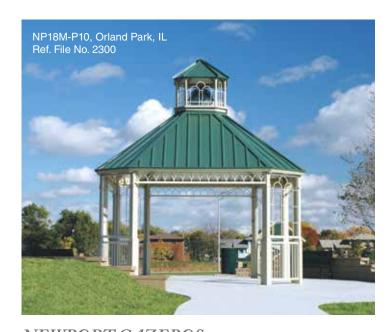


#### CAMDEN GAZEBOS Sizes available: 12' - 36' in 1' increments Roof pitch: 10/12 to 29'; 8/12 to 36' Options and accessories: Page 77



COURTYARD GAZEBOS
Sizes available: 16' - 60' in 1' increments
Roof pitch: 8/12 & 6/12 to 24'; 6/12 & 4/12 to 36'
Options and accessories: Pages 77





NEWPORT GAZEBOS Sizes available: 12' - 36' in 1' increments Roof pitch: 10/12 to 29'; 8/12 to 36' Options and accessories: Pages 77



MYSTIC GAZEBOS Sizes available:16' - 60' in 1' increments Roof pitch: 8/12 & 6/12 to 24';6/12 & 4/12 to 36' Options and accessories: Page 77



partial shade shelters













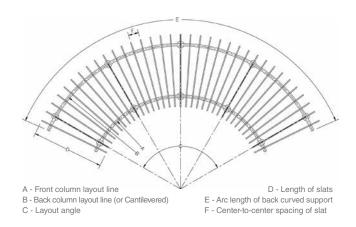


#### Arbors

Curved and straight open slat shelters are custom designed to fit a specific design. The required dimensions for a curved arbor are given below.

Arbors can be fitted with a retractable fabric canopy to provide additional shade as necessary.

Curved slats are available in 2x2, 2x3, 2x4, 2x6, 3x3 and 4x4. Straight slats are available, in addition to the above sizes, in 2x8, 2x10 and 2x12.



#### $Solumbra^{TM}$

Unique shadows are cast on the pavement below the Solumbra™ shelter. The roof panels are custom designed, laser-cut and powder coated for attachment to any shelter style or size.

The most popular designs are floral patterns and leaves.

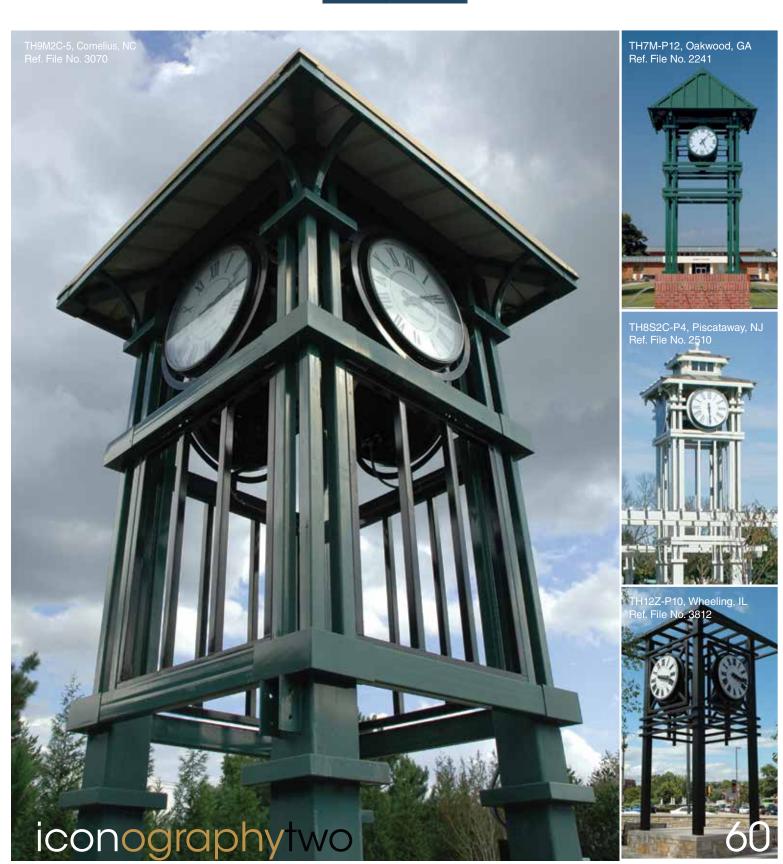












#### Post Clocks



PC1 with double sided clock

Clock Faces

PC2 with double sided clock

PC3 with four sided clock

RF01\*

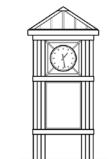
Clock Hands

PC4 with four clocks

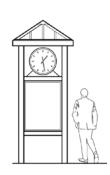
#### Kiosk Clocks



KH5M-P8 four sided kiosk with four display cases and four 30" clocks



KH6M-P8 with (4) Clocks & Display Cases



KH5M-P8 Kiosk with double-sided Clock and Display Case

Clock sizes: 24", 30", 36", 42", 48" & 60"

Illumination: Back-lit or non-illuminated

Time Control: Automatic synchronization with or

without GPS control

Power: 120V/220V ac or 7-year Lithium Battery

for non-illuminated clocks only



\* Indicates most popular face styles



# en route™

# terminal shelters





# en route™ transit shelters





# En Route<sup>TM</sup> Bus Line Shelters

Steel bus line shelters by ICON offer a more durable, longer lasting permanant enclosure than traditional aluminum shelters. Fully or partially enclosed, En Route shelters can be accessorized with solar powered or direct wired lighting, display cases, infra-red heaters, doors, benches, logos and signage.































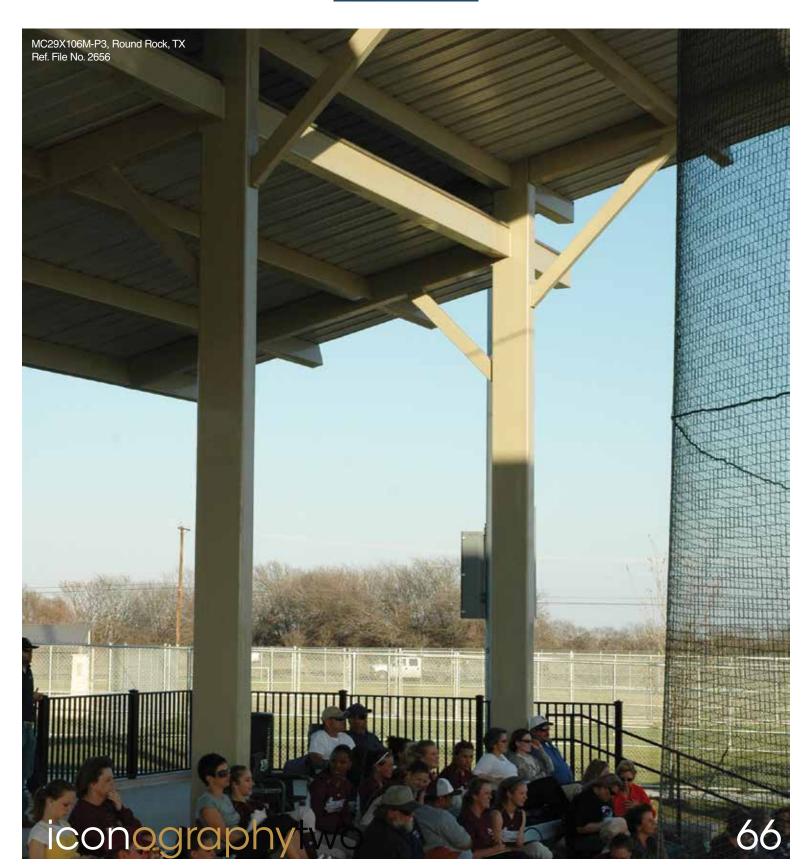


# athletic field shelters

# athletic field shelters











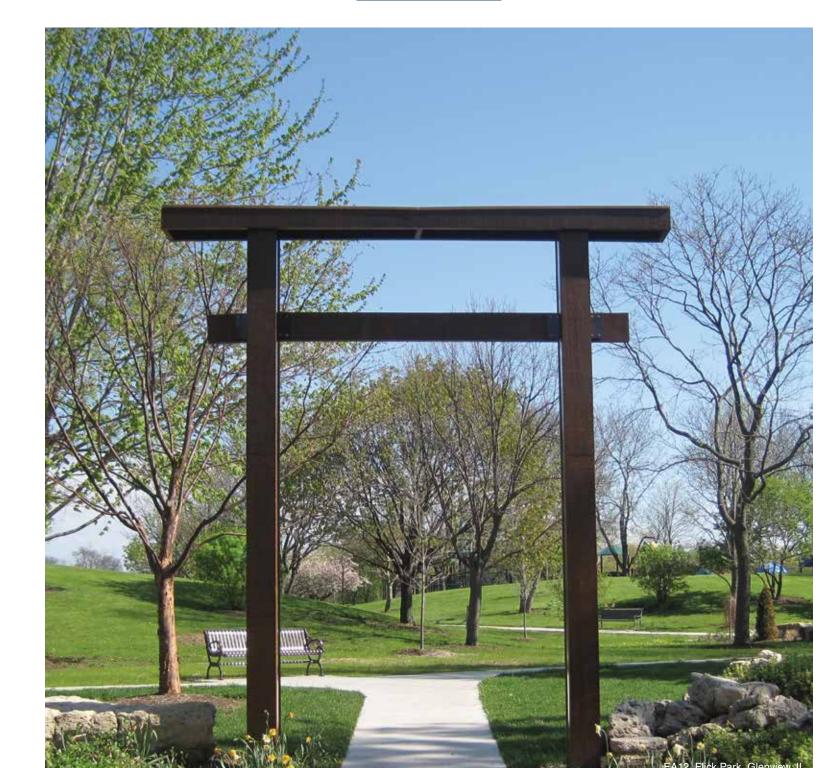
















Sizes available: 8' - 30' in 1' increments

Arch pitch: Flat to 12/12

Options and accessories: Curved arches, laser-cut medallions, color vinyl medallions, custom laser-cut arches, laser-cut lettering, custom shapes and sizes







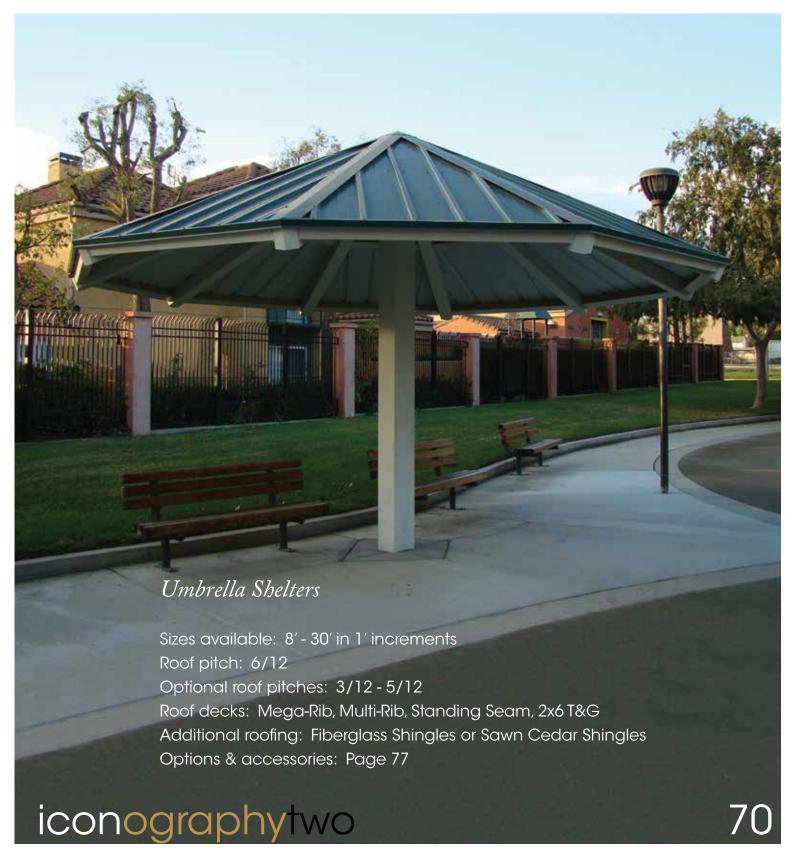


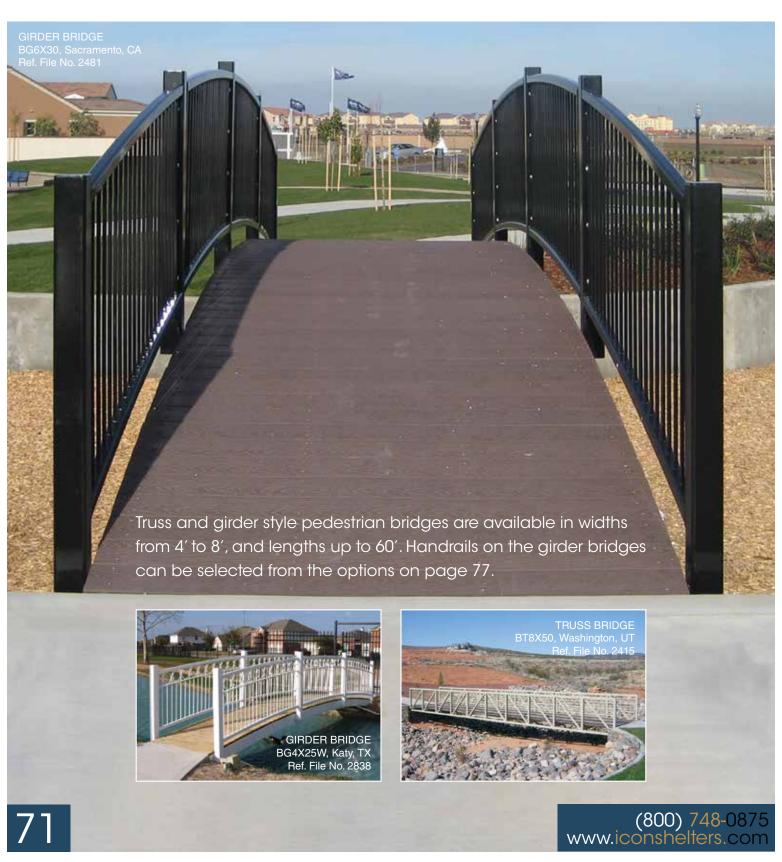










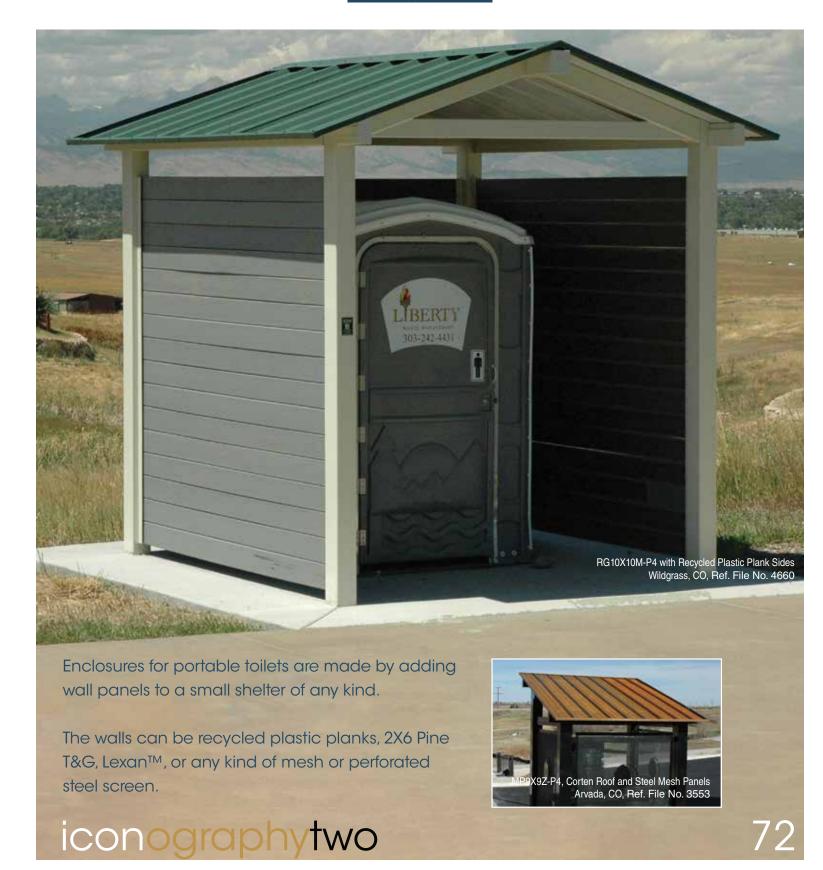


# mailbox shelters



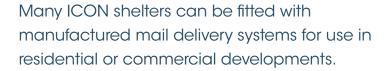












Standard shelters with field installed mailbox units are common, however, ICON has also manufactured custom structures to the designer's specifications.



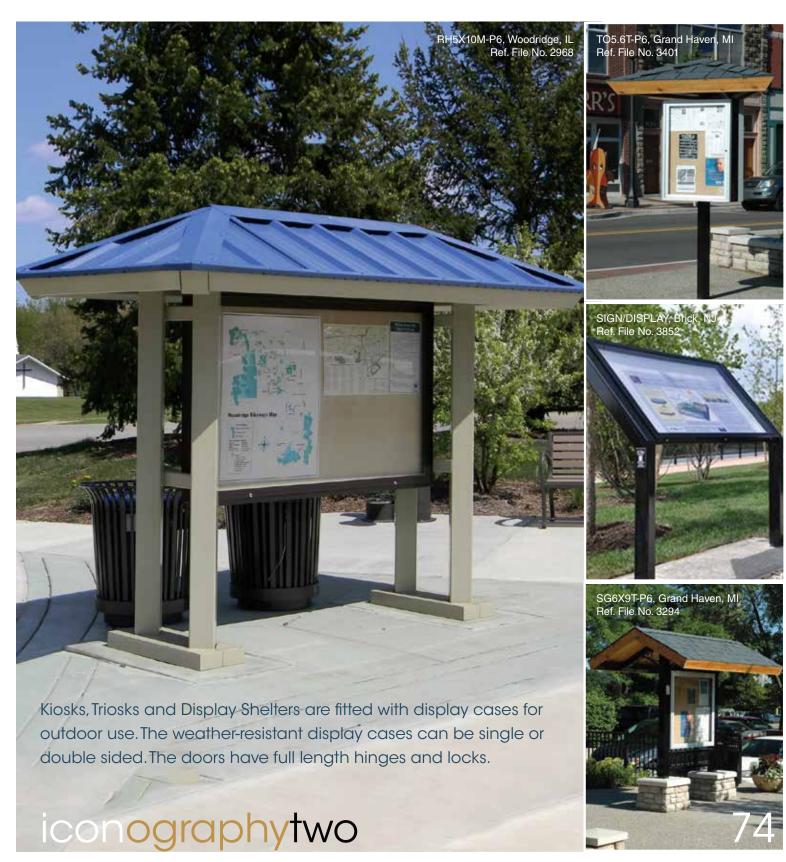
















SG & SH Mini-Shade Shelters

Two-column gabled and hipped square shelters to provide shade in smaller areas, or grouped for individual seating in larger spaces.

Sizes available: 6' x 6', 7' x 7', 8' x 8', 9' x 9', 10' x 10', 11' x 11' &12' x 12'

Roof pitch: 4/12 to 12/12

Roof decks: Mega-Rib, Multi-Rib, Standing Seam, 2x6

T&G, SIPS

Options & Accessories: Picnic tables, benches display cases, windscreens and other options listed

on page 77

Optional Sizes: available as rectangular,

two-column shelters





# options and accessories







#### Vented & Clerestory Multiple Roof Tiers

Most ICON Industry Standard Shelters are available in

multiple roof tier configurations. Two tiers are available on all shelters. Three tiers are available on shelters over 24'. The photos show the difference between the vented roof option and the clerestory roof option. Clerestory offers the room to install ornamental rails or louvered vent closures.

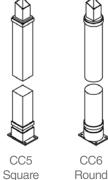


Interior view of Vented Roof Option



Interior view of Clerestory Roof Option

#### Optional Columns

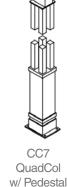


8, 10,

& 12

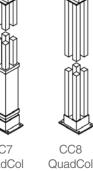
w/ Bands

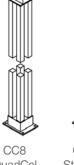
Round 8, 10,



Base

9 & 12





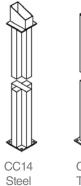
w/ Base

9 & 12



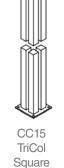
6, 8 & 10



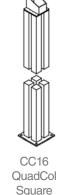


Cross

8 & 10



10 & 12





Round

10 & 12

CC18

#### QuadCol Round 10 & 12

#### Column-to-Base Connection

& 12

w/ Bands

The standard base connection for ICON shelters is to bury the base plate 6" below finished concrete (below left). Optional surface mounting is available with base covers for an additional charge. (right).

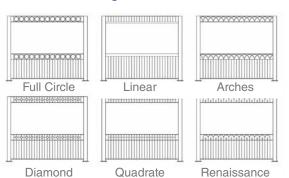




## Handrails and Ornamentation

Standard and custom ornamentation for shelters and gazebos.

10 & 12







#### Cupolas

Shown is a broad sampling of cupolas available for many of the ICON shelter models. Custom sizes and styles are available. Cupolas shown for dodecagons are also available in 6' diameter.

The smaller cupolas are sheet metal only and sit on top of the roofing. The larger cupolas

have steel tube frames and bolt to a compression ring.

















































#### Weathervanes

Several elements are available for weathervanes to adorn the peak of a cupola. Standard weathervanes are shown below. These are moderately priced units, and can be easily added to any cupola. Steel framing inside the cupola provides attachment. Optional custom weathervanes, like the one shown at right, are by special order.























LEED is Leadership in Energy and Environmental Design which is based on requirements developed by the United States Green Building Council (USGBC). The USGBC developed LEED for New Construction, or LEED-NC, with the latest version being LEED 2009. LEED allocates points on each of their credits; each credit is worth a minimum of 1 point and is always a whole point, no fractions of points. There is a maximum of 100 points; the points are allocated under seven topics.

Sustainable Sites (SS) - Credit 4.2: Alternative Transportation - Bicycle Storage and Changing Rooms Maximum of 1 Point within 200 yards of building entrance for 5% or more of all building users. ICON has Bicycle Racks & Bicycle Rack Covers

Sustainable Sites (SS) - Credit 7.1: Heat Island Effect - Nonroof, Maximum of 1 Point

Option 1 - For 50% of hardscape provide shade from structures covered with solar panels that produce energy. Provide shade from structures that have solar reflectance index (SRI) of at least 29

Option 2 - Place a minimum of 50% of parking spaces under cover. Roofing shall have an SRI of 29 or be a vegetative green roof or be covered by solar panels that produce energy.

ICON has shelters that have metal roofing that meet the SRI criteria of 29. ICON's LiveShade shelters have roofing that is covered with green plants and ICON also have roofing materials with integrated solar panels for energy production.

Sustainable Sites (SS) - Credit 7.1: Heat Island Effect - Roof, Maximum of 1 Point

Option 1 - Use roofing materials with SRI equal to or greater than the values in the table for a minimum of 75% of the roof surface. Low Slope Roof < 2:12 Minimum SRI of 78; Steep Slope Roof > 2:12 Minimum SRI of 29

Option 2 - Install a vegetated roof that covers at least 50% of the roof area

Option 3 - Install a combination of roofing and vegetated roof surfaces that meet the two criteria added together that is more than the roof surface area.

ICON has shelters that have metal roofing that meet the SRI criteria for both roof slopes. ICON's LiveShade shelters have roofing that is covered with vegetation.

Energy and Atmosphere (EA) - Credit 2: On-site Renewable Energy, Maximum of 7 Points. Use on-site renewable energy systems to offset energy costs. Points based on percentage of renewable energy produced. From 1% for 1 point to 13% for 7 points. ICON offers shelters with solar panels that can produce energy.

Materials and Resources (MR) - Credit 2: Construction Waste Management, Maximum of 2 Points.

Recycle and/or salvage nonhazardous construction debris. Recycle or Salvage 50% for 1 point. Recycle or salvage 75% for 2 points. ICON's scrap material from construction as well as the packaging materials can all be recycled.

Materials and Resources (MR) - Credit 4: Recycled Content, Maximum of 2 points. Use materials with recycled content such that the post-consumer recycled content plus 50% of the pre-consumer content constitutes at least 10% to 20%, based on cost, of the total value of the materials in the project. For 10% is 1 point and 20% is 2 points.

ICON's steel content is made up of mostly pre-consumer recycled steel.

Materials and Resources (MR) - Credit 7: Certified Wood, Maximum of 1 Point. Use a minimum of 50% (based on cost) of wood-based materials that are certified in accordance with the Forest Stewardship Council's (FSC) principles and criteria for wood building components.

ICON's wood products can be supplied with FSC certification.

Indoor Environmental Quality (IEQ) - Prerequisite 2: Environmental Tobacco Smoke (ETS) Control, Required Option 2 - Prohibit smoking in the building except in designated smoking areas.

ICON can provide smoking shelters for employees to be able to smoke outside in a designated area.

There are minimum characteristics that a project must possess in order to be eligible for certification under LEED 2009. ICON suggests that you contact an accredited LEED Professional. ICON does not guarantee any awarded points based on the use of this information.



#### Picnic Table Capacities

The data given below is an estimate of the number of tables that could fit into the shelters listed. Numbers may vary due to table placement.

RG & RH	6'Tables	8'Tables	sQ	6' Tables	8' Tables	НХ	6' Tables	8'Tables
12x24	2	2	12	1	1	12	1	1
12x44	5	4	16	4	2	16	2	1
12x64	7	6	20	4	3	20	4	2
16x24	5	3	24	6	4	24	5	3
16x44	8	7	28	8	6	28	7	4
16x64	12	10	30	12	10	30	8	6
20x24	5	4	34	14	12	36	10	8
20x44	9	7	36	16	14		14	11
20x64	14	10	40	23	18	40		
24x24	6	5	44	28	22	44	18	13
24x44	13	10	48	32	26	48	22	17
24x64	20	14	50 60	36 50	28 41	50	24	19
30x44	20	15	OU	50	41	56	30	24
30x64	28	21	00	6'Tables	8' Tables	60	34	25
30x64 30x84	28 36		ос	6'Tables	8' Tables		34 42	25 32
30x64 30x84 30x104	28 36 44	21 27 33	OC 16	6'Tables	8'Tables	60		
30x64 30x84 30x104 36x44	28 36 44 20	21 27 33 13				60 66	42	32
30x64 30x84 30x104 36x44 36x64	28 36 44 20 28	21 27 33 13 19	16	1	1	60 66	42	32
30x64 30x84 30x104 36x44 36x64 36x84	28 36 44 20 28 40	21 27 33 13 19 26	16 20	1 3	1 2	60 66	42	32
30x64 30x84 30x104 36x44 36x64 36x84 36x104	28 36 44 20 28 40 48	21 27 33 13 19 26 32	16 20 24	1 3 4	1 2 3	60 66	42	32
30x64 30x84 30x104 36x44 36x64 36x84 36x104 40x44	28 36 44 20 28 40 48 20	21 27 33 13 19 26 32 18	16 20 24 28	1 3 4 7	1 2 3 5	60 66	42	32
30x64 30x84 30x104 36x44 36x64 36x84 36x104 40x44 40x64	28 36 44 20 28 40 48 20 32	21 27 33 13 19 26 32 18 25	16 20 24 28 30 34 36	1 3 4 7 8 9	1 2 3 5 6 7 8	60 66	42	32
30x64 30x84 30x104 36x44 36x64 36x84 36x104 40x44 40x64 40x84	28 36 44 20 28 40 48 20 32 40	21 27 33 13 19 26 32 18 25 36	16 20 24 28 30 34 36 40	1 3 4 7 8 9 12 16	1 2 3 5 6 7 8 10	60 66	42	32
30x64 30x84 30x104 36x44 36x64 36x84 36x104 40x44 40x64 40x84 40x104	28 36 44 20 28 40 48 20 32 40 48	21 27 33 13 19 26 32 18 25 36 44	16 20 24 28 30 34 36 40 44	1 3 4 7 8 9 12 16 18	1 2 3 5 6 7 8 10 14	60 66	42	32
30x64 30x84 30x104 36x44 36x64 36x84 36x104 40x44 40x64 40x64 40x84 50x64	28 36 44 20 28 40 48 20 32 40 48 49	21 27 33 13 19 26 32 18 25 36 44 38	16 20 24 28 30 34 36 40 44 48	1 3 4 7 8 9 12 16 18 22	1 2 3 5 6 7 8 10 14	60 66	42	32
30x64 30x84 30x104 36x44 36x64 36x84 36x104 40x44 40x64 40x84 40x104 50x64 50x84	28 36 44 20 28 40 48 20 32 40 48 49 63	21 27 33 13 19 26 32 18 25 36 44 38 49	16 20 24 28 30 34 36 40 44 48 58	1 3 4 7 8 9 12 16 18 22 34	1 2 3 5 6 7 8 10 14 18 26	60 66	42	32
30x64 30x84 30x104 36x44 36x64 36x84 36x104 40x44 40x64 40x64 40x84 40x104 50x64 50x84	28 36 44 20 28 40 48 20 32 40 48 49 63 77	21 27 33 13 19 26 32 18 25 36 44 38 49 60	16 20 24 28 30 34 36 40 44 48 58 66	1 3 4 7 8 9 12 16 18 22 34 42	1 2 3 5 6 7 8 10 14 18 26 32	60 66	42	32
30x64 30x84 30x104 36x44 36x64 36x84 36x104 40x44 40x64 40x84 40x104 50x64 50x84	28 36 44 20 28 40 48 20 32 40 48 49 63	21 27 33 13 19 26 32 18 25 36 44 38 49	16 20 24 28 30 34 36 40 44 48 58	1 3 4 7 8 9 12 16 18 22 34	1 2 3 5 6 7 8 10 14 18 26	60 66	42	32





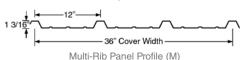


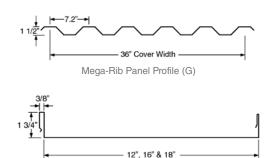




24 Ga. Steel Panels

24-gauge galvalume roof panels with a Kynar 500 paint finish. Multi-Rib and Mega-Rib are 36" wide panels that are pre-cut in our factory to fit your shelter. Field adjustment may be necessary for proper fit. Medallion-Lok standing seam roofing is provided uncut to be cut to fit in the field by others. Matching trim in 26 ga. galvalume and fasteners are provided.





Medallion-Lok Standing Seam Profile (S)



Pre-Cut SIPs

Sructural panels (SIPs) are factory-assembled, 4-5/8" thick, laminated and cut to fit on the structure. The composition is 7/16" OSB, 3-1/2" EPS foam core, and a 5/8" skin of T1-11 siding.



2x6 Tongue and Groove

The 2x6 tongue and groove wood roof deck is Western Lodgepole Pine, kiln dried, #2 or better, one edge V'd, one edge grooved. Fascia is cedar plank. T&G requires finished roofing materials.

Actual colors may vary from printed samples

#### Standard Steel Roof Colors

Kynar 500 coated roof panels with 24 guage Galvalume® subtrate





Prime Painted

Factory-priming protects the steel components from corrosion throughout the shipping and erection process. The steel is cleaned to remove loose mil scale, loose rust, loose paint, and other loose detrimental foreign matter. The cleaned steel will then be prime painted with quick dry, lead and chromate free alkyd primer. Finish painting in the field is required.



Hot Dipped Galvanized

The hot-dip galvanizing process produces a zinc coating on steel products by immersion of the material in a bath of molten zinc metal. The steel to be coated is first cleaned to remove all oils, greases, soils, mill scale and rust. Because galvanized steel requires no maintenance for decades, its use in public construction is an efficient use of public funds.

RAL 5013 \$\$

RAL 3009 \$\$



E-Coat and Powder Coat

ICON's premier steel coating is a combination of liquid epoxy primer and two coats of TGIC polyester powder coating. The process is:

1.The steel is shot-blasted to the specification of SSPC-SP10 (shot-blasted to near white condition), removing all oil residue, mill scale, weld spatter and slag.

2. The steel is immersed in zinc phosphate in an eight stage pretreatment process.

3. It is immersed in an electrostatically applied liquid epoxy and coated to a uniform 0.7-0.9 mils. This E-coat totally encapsulates the part, preventing rusting.
4. A double coat of TGIC

4. A double coat of TGIC polyester powder is applied, one coat of color and one clear coating for a final finish that is 8-12 mils thick.

In highly corrosive environments, ICON recommends a hotdipped zinc galvanizing prior to powder coating. This may produce a less smooth finish once coated.

Powder Coat Colors

(Actual colors may vary from printed samples)



ICON can coat your shelter with powders chosen from the RAL color chart. Shown are several RAL colors (\$\$) that have been popular on ICON projects recently. <u>Actual colors may vary from printed samples</u>. Please request actual color samples.

#### SELECTING AN RAL COLOR FROM THIS CHART WILL INCUR ADDED COSTS.

81





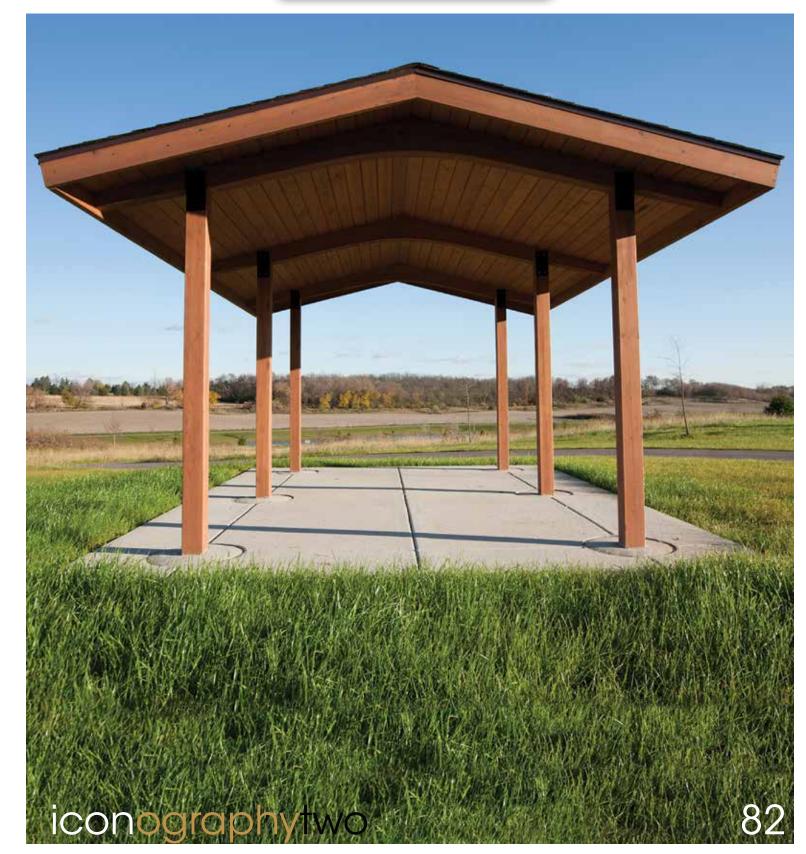
extra costs

\*\*Galvalume Plus is not Kynar 500 coated.

wood

# wood structures







In the fall of 2015, ICON management heard a rumor that Cedar Forest Products Inc. was not accepting any new orders, and the owner planned to end operations. After 45 years, CFP was going to shut its doors in Polo, Illinois.

At the NRPA that fall, ICON personnel were approched by several sales agencies seeking a source for their wood shelters, bridges and enclosed structures. They had customers who depended on them for these products, and they wanted someone to fill those orders.

Upon returning from the show, ICON management visited the CFP offices and spoke with the general manager, inquiring as to the veracity of the rumors heard throughout the industry. The answer was a resounding YES! Unbelieveable. To make a long story short, ICON offered the CFP general manager a job, which he accepted. He finished up the orders that were in house, and left Illinois for Michigan, joining the ICON group in 2016.

ICON also hired the CFP wood shop foreman, and in the spring of 2016 attended the CFP auction where they acquired much of the machinery needed to set up a wood shop. ICON did not purchase the intellectual property rights of CFP. With the hiring of the CFP general manager and wood shop foreman, and decades of shelter experience already within the company, they had enough intellectual capital of their own.











# Leaf Shelters

Photo courtesy of Design Concepts © Scott Dressel-Martin Adobe Photoshop® Dry Brush by Richard Lubbers







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